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Abstract. Metal cutting is a process that has been extensively studied for the past half century. However, despite all the effort that has been expended, it is still not possible to predict the performance of a cutting tool based on the geometry and kinematics of the system and basic material properties.

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Thoroughly revised and updated in this second edition, Metal Cutting Principles identifies the major problem areas of metal cutting during the production of mechanical components. Milton C. Shaw is Professor Emeritus of Engineering at Arizona State University.

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