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manufacturing, was
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has grown and developed
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uses five phrases, each of
which start with an S, to
find types of waste so that
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What is 5S? - Planet Lean
 5S is a very popular

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When it comes to lean tools, 5S is one of the easiest to implement, as well as one of the best ways to introduce employees to the idea of continuous improvement. What's more, it has a proven track record, thanks to the success Toyota has had using the system for decades. 5S works by pinpointing waste that is hiding at all levels of the company and doing what it can to

ensure the waste is minimized as much as possible.

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While these steps are clear and can be implemented without major upfront costs, there are some helpful tools for 5S lean manufacturing that can make the process easier. These tools include process tools, 5S checklists, and visual communication tools like labeling and floor marking supplies.

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