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Carburetor Keihin Flat Cr Carburetor Manuals finer points of using dynamometers and tuning carburetor equipped engines. I'm sure he still disagrees with some of what's here (my dislike of changing float level, and even suggesting that one use a lambda sensor, for examples...), but this version of my FCR tuning manual is a lot better than the ones I wrote before I did my stint as a Keihin FCR tuning manual
 Version 3 - LiteTek Carburetor Tuning Range Chart: Keihin Needle Chart with Small Needle Tip Notation: Suzuki DRZ400S BSR Carburetor: FCR-MX Carburetor Parts: Exploded View 1: Exploded View 2: Carburetor Clamps and Fittings: FCR1 Single Carburetor Parts: Accelerator Pump Diaphragm Spacer in Jet Kit JDK015, JDK013, and JDK002:

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These guidelines should be followed when installing carburetors and other Keihin products: To avoid injury, carburetors should be installed when the engine is cold. Read the owners manual

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Great post for anyone experiencing Pwk issues. I am also well informed and have spent countless hours fine tuning Keihin Pwk28. My opinion and support to this post,would be for anyone who is considering a DIY project with this carburetor, is to DOWNLOAD OR PURCHASE COMPLETE SERVICE MANUAL for your bike. I would not recommend for anyone who is inexperienced with carburetor tuning to just jump ...

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