

Caterpillar Engine Disassembly And Assembly

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Show/hide table. ... 3003, 3013, 3014 and 3024 Engines for Caterpillar Built Machines Cylinder Head . 3406E and 3456 Engines for Caterpillar Built Machines ...3054, 3054B and 3056 Marine Engines CaterpillarCATERPILLAR 3176B Diesel Engine workshop repair Manuals CAT 3176B service training, 34 pages - click to download CAT 3176B disassembly and assembly, 109 pages - click to downloadCAT 3176 engine specs, bolt torques, manualsRefer to Disassembly and Assembly, "Electric Starting Motor – Remove and Install". Fasten Tooling (A) and a suitable lifting device to flywheel housing (1) . The weight of flywheel housing (1) is approximately 33 kg (73 lb). Remove bolts (2) and bolts (3) . Remove bolts (4) that fasten the engine oil pan to flywheel housing (1) .C7 Industrial Engines Disassembly and Assembly – Flywheel ...Caterpillar 3406 & 3406B Engines Factory Service & Shop Manual. Complete workshop & service manual with electrical wiring diagrams for Caterpillar 3406 & 3406B Diesel Engines. 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Install engine speed/timing sensors (1) . Install the pushrods in the engine. End By: Install the electronic control module (ECM). Refer to Disassembly and Assembly, "Electronic Control Module – Remove and Install". Install the rocker arms and the shaft. Refer to Disassembly and Assembly, "Rocker Arm and Shaft – Install".

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In order to gain access to the engine oil cooler, it may be necessary to remove the heat exchanger. Refer to Disassembly and Assembly, "Heat Exchanger - Remove" for more information. Show/hide table. ... 3003, 3013, 3014 and 3024 Engines for Caterpillar Built Machines Cylinder Head . 3406E and 3456 Engines for Caterpillar Built Machines ...

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Install connecting rod caps (3) . Refer to Disassembly and Assembly, "Pistons and Connecting Rods – Install". Check the end play of crankshaft (1) with Tooling (A) . The end play must be 0.07 to 0.32 mm (0.003 to 0.013 inch). End By: Install the front housing. Refer to Disassembly and Assembly, "Housing (Front) – Install".

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Refer to Disassembly and Assembly, "Bearing Clearance – Check". Apply clean engine oil on the crankshaft main bearings for final assembly. Note: Ensure that the tabs on the back side of the crankshaft main bearings fit in the grooves of the crankshaft main bearing caps and the cylinder block.

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