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2. How will you qualify welder for on-plot process piping? BY PERFORMANCE TEST(WQT)PER ASME-IX
3. Write 4 common welding defects in SMAW process? a) POROSITY e) SPATTERS

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• Name one flame which is used for welding? • Can you close your eyes while welding? • Why does the welding rod stick to the metal sometimes? • What are types of principal stresses? 5. Avoid surprises — interviews need preparation. Some questions come up time and time again — usually about you, your experience and the job itself.

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Bring up this interview question to learn a little about how the potential quality inspector would behave on the job. You can discover if they are likely to get bored and quit paying attention after examining hundreds of the same product or not.

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